



90° SWEEPING BEND

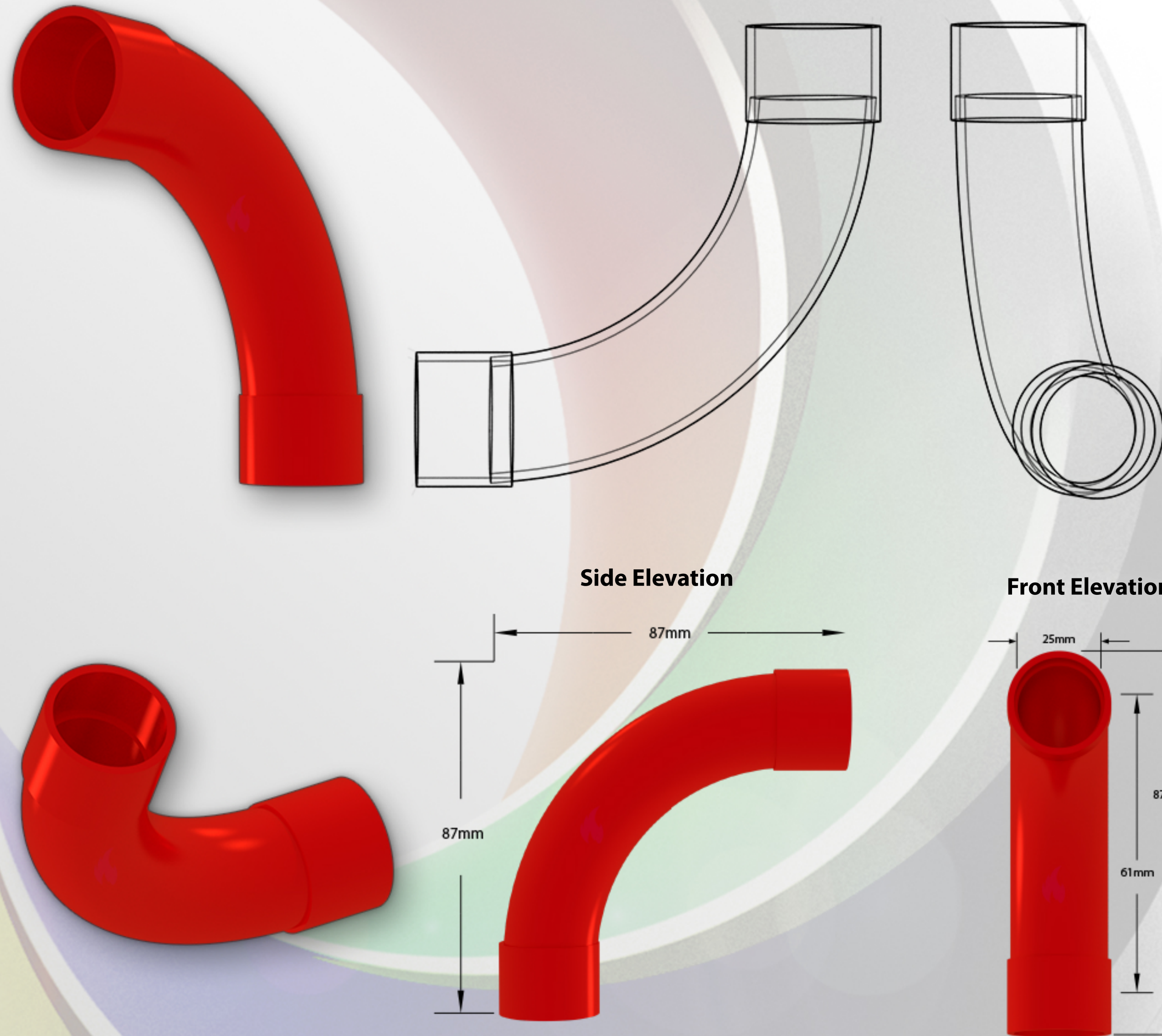
(ABS001 - 25mm)

Designed for changing the direction of a pipe run a degree's on an aspirating smoke detection pipe network. Pipe is designed for aspirating fire detection only.

Installation Instructions:

- Use the correct solvent Plusbond 3019.
- Do not paint.
- Keep pipe clean and free from dust.
- Do not install in direct sunlight.
- Only install with approved pipe.
- Do not use solvents to clean, only soapy water.

Part No.	ABS001
Pipe colour	RED
Diameter Tolerance	+/- 0.15mm



RAW MATERIAL DATA

Kumho ABS 750
Acrylonitrile Butadiene Styrene

Physical:
Specific Gravity 1.04
Test Method ASTM D792

Melt Mass - Flow Rate (MFR)
200°C/21.6 kg 47 g/10 min
200°C/5.0 kg 4.1 g/10 min
220°C/10.0 kg 34 g/10 min
Test Method ASTM D1238

Molding Shrinkage -
Flow 0.0040 to 0.0070 in/in
Test Method ASTM D955

Mechanical:
Tensile Strength
Yield, 73°F (23°C)
1.97 in (50.0mm)
6670 psi
Test Method ASTM D638

Tensile Elongation
Yield, 73°F (23°C)
1.97 in (50.0 mm), 15%
Test Method ASTM D638

Flexural Modulus
Yield, 73°F (23°C)
0.118 in (3.00 mm)
312000 psi
Test Method ASTM D638

Flexural Strength
Yield, 73°F (23°C)
0.118 in (3.00 mm)
9230 psi
Test Method ASTM D790

Impact
Notched Izod Impact
73°F(23°C), 0.126 in (3.20 mm), 5.5 ft-lb/in
73°F(23°C), 0.252 in (6.40 mm), 4.8 ft-lb/in
Test Method ASTM D256

Hardness
Rockwell Hardness (R-Scale) 108
Test Method ASTM D785

Thermal
Deflection Temperature Under Load
264 psi (1.8 MPa), Unanneald 185°F/85°C
Test Method ASTM D648

Vicat Softening Temperature 203°F/95°C
Test Method ASTM D1525

Flamibility
Flame Rating
0.0630 in (1.60 mm) HB
0.0866 in (2.20 mm) HB
0.126 in (3.20 mm) HB
Test Method UL 94

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